

Infino NH-1250

Polycarbonate + ABS

LOTTE ADVANCED MATERIALS CO., LTD.

Message:

Infino NH-1250 is a polycarbonate acrylonitrile butadiene styrene (PC ABS) product. It is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. Typical application areas are: electrical/electronic applications.

Features include:

flame retardant/rated flame

Flame Retardant

General Information			
UL YellowCard	E115797-101638872		
Features	Flame retardancy		
Uses	Computer components		
Physical	Nominal Value	Unit	Test Method
Specific Gravity (Natural)	1.39	g/cm ³	ASTM D792, ISO 1183
Melt Mass-Flow Rate (MFR) (250°C/5.0 kg)	38	g/10 min	ASTM D1238, ISO 1133
Molding Shrinkage			
Flow: 3.20mm	0.18 - 0.22	%	ASTM D955
Transverse flow: 3.20mm	0.18 - 0.22	%	ASTM D955
Lateral flow: 3.20mm	0.18 - 0.22	%	ISO 2577
Traffic: 3.20mm	0.18 - 0.22	%	ISO 2577
Ash Content			
--	25	%	ASTM D5630
--	25	%	ISO 3451
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			
Class r	110		ASTM D785
R scale	110		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	5000	MPa	ASTM D638
--	5100	MPa	ISO 527-2/5
Tensile Strength			
Yield ²	61.8	MPa	ASTM D638
Yield	63.0	MPa	ISO 527-2/5
Fracture ³	58.8	MPa	ASTM D638
Fracture	60.0	MPa	ISO 527-2/5
Tensile Elongation			
Fracture ⁴	15	%	ASTM D638
Fracture	15	%	ISO 527-2/5

Flexural Modulus ⁵			
--	5390	MPa	ASTM D790
--	5500	MPa	ISO 178
Flexural Strength ⁶			
--	93.2	MPa	ASTM D790
--	95.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength ⁷ (23°C)	5.0	kJ/m²	ISO 179/1eA
Notched Izod Impact			
23°C, 3.18 mm	49	J/m	ASTM D256
23°C, 6.35 mm	39	J/m	ASTM D256
23°C ⁸	5.0	kJ/m²	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, unannealed, 6.40mm	94.0	°C	ASTM D648
0.45 MPa, unannealed, 4.00mm	94.0	°C	ISO 75-2/B
1.8 MPa, unannealed, 6.40mm	91.0	°C	ASTM D648
1.8 MPa, not annealed, 4.00mm	91.0	°C	ISO 75-2/A
Vicat Softening Temperature	96.0	°C	ISO 306/B50
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.2 mm	V-0		UL 94
3.0 mm	V-0		UL 94
NOTE			
1.	5.0 mm/min		
2.	5.0 mm/min		
3.	5.0 mm/min		
4.	5.0 mm/min		
5.	2.8 mm/min		
6.	2.8 mm/min		
7.	Thickness: 4mm		
8.	Thickness: 4mm		

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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