

CP PRYME® Nylon 66 NN233HL-ES BK

Polyamide 66

Chase Plastics Services Inc.

Message:

Post Industrial Nylon 6/6, 33% Glass Reinforced, Heat Stabilized, Lubricated, Black, Enhanced Surface

General Information			
Filler / Reinforcement	Glass Fiber,33% Filler by Weight		
Additive	Heat Stabilizer		
	Lubricant		
Features	Good Surface Finish		
	Heat Stabilized		
	Lubricated		
Appearance	Black		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.39	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.20 to 0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	155	MPa	ASTM D638
Tensile Elongation (Break)	3.0	%	ASTM D638
Flexural Modulus	9650	MPa	ASTM D790
Flexural Strength	252	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	85	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed, 3.18 mm	257	°C	
1.8 MPa, Unannealed, 3.18 mm	246	°C	
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	2.0 to 4.0	hr	
Suggested Max Moisture	0.12	%	
Rear Temperature	271 to 293	°C	
Middle Temperature	271 to 293	°C	
Front Temperature	271 to 293	°C	
Nozzle Temperature	271 to 293	°C	
Processing (Melt) Temp	271 to 293	°C	

Mold Temperature	26.7 to 60.0	°C
Back Pressure	0.345 to 0.689	MPa

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Recommended distributors for this material

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