

Electrafil® J-1305/CF/20

Polyphenylene Sulfide
Techmer Engineered Solutions

Message:

Electrafil® J-1305/CF/20 is a Polyphenylene Sulfide (PPS) product. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Primary characteristic: rohs compliant.

General Information			
RoHS Compliance	RoHS Compliant		
Forms	Pellets		
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	172	MPa	ASTM D638
Tensile Elongation (Break)	1.0	%	ASTM D638
Flexural Modulus	16500	MPa	ASTM D790
Flexural Strength	241	MPa	ASTM D790
Injection	Nominal Value	Unit	
Drying Temperature	163	°C	
Drying Time	4.0	hr	
Rear Temperature	288 to 304	°C	
Middle Temperature	316 to 343	°C	
Front Temperature	310 to 332	°C	
Nozzle Temperature	316 to 332	°C	
Processing (Melt) Temp	324 to 338	°C	
Mold Temperature	129 to 163	°C	

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Recommended distributors for this material


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