

RTP 384 HEC

Polycarbonate
RTP Company

Message:
Nickel-Coated Carbon Fiber - EMI/RFI/ESD Protection

General Information			
Filler / Reinforcement	Nickel-plated carbon fiber, 25% filler by weight		
Features	Electromagnetic shielding (EMI)		
	Electrostatic discharge protection		
	Radio frequency shielding (RFI)		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.35	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.050 - 0.10	%	ASTM D955
Moisture Content	0.020	%	
Static Decay ¹		sec	FTMS 101C 4046.1
Primary Additive	25	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10300	MPa	ASTM D638
Tensile Strength	103	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 - 2.0	%	ASTM D638
Flexural Modulus	10300	MPa	ASTM D790
Flexural Strength	165	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	53	J/m	ASTM D256
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	< 1.0E+3	ohms	ASTM D257
--	< 1.0E+2	ohms	ESD STM11.11
Volume Resistivity	< 1.0	ohms · cm	ASTM D257
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	288 - 316	°C	
Mold Temperature	82.2 - 121	°C	
Injection Pressure	68.9 - 103	MPa	

Injection instructions

Remove hopper magnets.Desiccant Type Dryer Required.

NOTE

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| 1. | MIL-PRF-81705D, 5kV to 50 V, 12% RH |
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