

P Ampellonne® 607s

Polyamide 66

Politem Plastik Ltd.

Message:

All Politem Plastik Polyamide Resins are recycled from Post Industrial Fiber Waste Streams

General Information	
Recycled Content	Yes
Appearance	Black
Forms	Granules
Processing Method	Compounding Injection Molding

Physical	Nominal Value	Unit	Test Method
Density	1.13 to 1.15	g/cm ³	ISO 1183
Ash Content	0.30 to 0.50	%	ISO 3451-4
Moisture	0.10 to 0.50	%	ISO 15512/B
Relative Viscosity ¹	2.50 to 2.70		
DSC Analysis	> 97	%	
Titanium Dioxide	< 0.30	%	

Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D)	85 to 100		ISO 868

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	> 2500	MPa	ISO 527-2
Tensile Stress (Yield)	> 50.0	MPa	ISO 527-2
Tensile Strain (Break)	> 3.0	%	ISO 527-2

Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	6.0 to 7.0	kJ/m ²	ISO 179/1A

Thermal	Nominal Value	Unit	Test Method
Melting Temperature (DSC)	263 to 265	°C	ISO 3146

NOTE

1. Formic

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

