

ALCOM® PC 740/4 UV CC1063-11LD

Polycarbonate
ALBIS PLASTIC GmbH

Message:

ALCOM® PC 740/4 UV CC1063-11LD is a Polycarbonate (PC) product filled with filler. It is available in Asia Pacific, Europe, or North America. Applications of ALCOM® PC 740/4 UV CC1063-11LD include automotive and lighting applications.

Characteristics include:

- Flame Rated
- REACH Compliant
- RoHS Compliant
- UV Stabilized

General Information			
Filler / Reinforcement	Filler		
Additive	UV Stabilizer		
Features	Good Flow		
Uses	Automotive Applications		
	Lighting Applications		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Physical	Nominal Value	Unit	Test Method
Density	1.20	g/cm³	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	18.0	cm³/10min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2400	MPa	ISO 527-2
Tensile Stress (Yield)	66.0	MPa	ISO 527-2
Tensile Strain (Yield)	6.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	11	kJ/m²	ISO 179/1eA
Charpy Unnotched Impact Strength	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	124	°C	ISO 75-2/A
Vicat Softening Temperature	142	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.50 mm	HB		
0.750 mm	V-2		
Glow Wire Flammability Index	IEC 60695-2-12		
1.00 mm	850	°C	
2.00 mm	850	°C	

3.00 mm	850	°C	
4.00 mm	850	°C	
Optical	Nominal Value	Unit	Test Method
Transmittance ¹			ISO 13468
Total, 1000 μm	81.9	%	
Total, 4000 μm	51.6	%	
Haze ²			ISO 13468
1000 μm	92	%	
4000 μm	94	%	
Additional Information	Nominal Value	Unit	
Half Power Angle - T(Y) ³			
1.00 mm	2.00	°	
4.00 mm	45.0	°	
Injection	Nominal Value	Unit	
Drying Temperature	100 to 120	°C	
Drying Time	2.0 to 3.0	hr	
Suggested Max Moisture	0.020	%	
Processing (Melt) Temp	270 to 310	°C	
Mold Temperature	80.0 to 110	°C	
NOTE			
1.	A, 2°		
2.	III. A, 2°		
3.	A, 2°		

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