

Borealis PE FG5224

Linear Low Density Polyethylene

Borealis AG

Message:

FG5224 is a Butene Linear Low Density Polyethylene for Film Extrusion. Includes Antioxidant, Anti-block and Medium Slip additives. This grade is developed for production of lamination film. FG5224 has good heat sealing properties and hot tack strength. By mixing with FG5223 any desired level of friction can be obtained.

General Information			
Additive	Erucamide Lubricating Additive (480 ppm)		
	Anti-caking agent (625 ppm) 2		
	Antioxidation		
Features	Butene comonomer		
	Anti-caking property		
	Antioxidation		
	Good heat sealability		
	Thermal viscosity strength		
	Moderate smoothness		
Uses	Films		
	Laminate		
	Bags		
	Food packaging		
	Shrinkable film		
Forms	Particle		
Processing Method	Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.922	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	0.90	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Coefficient of Friction (vs. Itself - Dynamic)	0.10		ISO 8295
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	70	µm	
secant modulus			ASTM D882A
MD : 70 µm	145	MPa	ASTM D882A
TD : 70 µm	165	MPa	ASTM D882A
Tensile Strength			ISO 527-3
MD : 70 µm	29.0	MPa	ISO 527-3

TD : 70 μm	28.0	MPa	ISO 527-3
Tensile Elongation			ISO 527-3
MD: Break, 70 μm	800	%	ISO 527-3
TD: Break, 70 μm	1000	%	ISO 527-3
Dart Drop Impact (70 μm)	260	g	ISO 7765-1
Elmendorf Tear Strength			ISO 6383-2
MD : 70 μm	2.0	N	ISO 6383-2
TD : 70 μm	9.0	N	ISO 6383-2
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	122	°C	ISO 11357-3
Optical	Nominal Value	Unit	Test Method
Gloss (70.0 μm)	100		ASTM D2457
Haze (70.0 μm)	10	%	ASTM D1003
Extrusion	Nominal Value	Unit	
Melt Temperature	220 - 230	°C	
Extrusion instructions			

Blow Up Ratio: 2:1

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

