Osterlene® PPH-2.0-Film

Polypropylene Homopolymer

Osterman & Company

Message:

PPH-2.0-Film has excellent color and processing stability. It also has superior optical and mechanical processing. Suggested applications in orientation processes for manufacture of packaging tapes and films. PPH-2.0-Film complies with all application FDA regulations for food contact applications.

General Information				
Features	Optical			
	Homopolymer			
	Workability, good			
	Good processing stability			
	Good color stability			
	Compliance of Food Exposure			
	F-1			
Uses	Films			
	Strap			
	Non-specific food applications			
Agency Ratings	FDA Food Exposure, Not Rated			
Forms	Films			
Processing Method	Film extrusion			
Physical	Nominal Value	Unit	Test Method	
Density	0.905	g/cm³	ASTM D1505	
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	2.0	g/10 min	ASTM D1238	
Films	Nominal Value	Unit	Test Method	
secant modulus			ASTM D882	
MD	2410	MPa	ASTM D882	
TD	4140	MPa	ASTM D882	
Tensile Strength			ASTM D882	
MD: Fracture	152	MPa	ASTM D882	
TD: Fracture	241	MPa	ASTM D882	
Tensile Elongation			ASTM D882	
MD: Fracture	150	%	ASTM D882	
TD: Fracture	60	%	ASTM D882	
Thermal	Nominal Value	Unit	Test Method	
Melting Temperature	163	°C	DSC	
Optical	Nominal Value	Unit	Test Method	
Gloss (45°)	85		ASTM D2457	

 Haze
 1.0
 %
 ASTM D1003

Additional Information

Water Vapor Transmission Rate, @ 100°F, 90% RH, ASTM F1249-90: 0.3g/100 sq-in/24 hrs./mil

Extrusion	Nominal Value	Unit	
Melt Temperature	232 - 274	°C	

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