LUVOCOM® 50-8656

Polycarbonate

Lehmann & Voss & Co.

Message:

LUVOCOM®50-8656 is a polycarbonate (PC) material that contains a mineral filler. This product is available in Europe.
LUVOCOM®The main features of 50-8656 are:
flame retardant/rated flame
Flame Retardant
anti-warping
Good stiffness
Typical application areas include:
Electrical/electronic applications
engineering/industrial accessories
business/office supplies
Sporting goods
medical/health care

General Information	
Filler / Reinforcement	Mineral filler
Features	Low warpage Rigid, good Good strength Flame retardancy
Uses	Electrical/Electronic Applications Engineering accessories Business equipment Sporting goods Medical/nursing supplies
Appearance	White

Physical	Nominal Value	Unit	Test Method
Density	1.44	g/cm³	ISO 1183
Molding Shrinkage	0.30 - 0.70	%	DIN 16901
Water Absorption (23°C, 24 hr)	< 0.10	%	

Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	7100	MPa	ISO 527-2
Tensile Stress (Break)	57.0	MPa	ISO 527-2
Tensile Strain (Yield)	1.8	%	ISO 527-2
Flexural Modulus	6000	MPa	ISO 178
Flexural Stress	85.0	MPa	ISO 178
Flexural Strain at Flexural Strength	2.4	%	ISO 178
Maximum operating temperature-Short Term	150	°C	

Insulation Resistance	> 1.0E+13	ohms	IEC 60167
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Unnotched Impact Strength (23°C)	24	kJ/m^2	ISO 179/1eU
Thermal	**Nominal Value**	**Unit**	**Test Method**
Continuous Use Temperature	130	°C	UL 746B
Thermal Conductivity [1]	2.2	W/m/K	
Electrical	**Nominal Value**	**Unit**	**Test Method**
Surface Resistivity	> 1.0E+13	ohms	IEC 60093
Flammability	**Nominal Value**	**Unit**	**Test Method**
Flame Rating (3.20 mm)	V-0		UL 94
Injection	**Nominal Value**	**Unit**	
Drying Temperature	120	°C	
Drying Time	4.0 - 6.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	280 - 300	°C	
Middle Temperature	290 - 310	°C	
Front Temperature	300 - 320	°C	
Nozzle Temperature	290 - 310	°C	
Processing (Melt) Temp	295	°C	
Mold Temperature	80.0 - 120	°C	

Injection instructions

General
In general LUVOCOM® can be processed on conventional injection moulding machines while observing the usual technical guidelines.
Any added fibrous materials or fillers may have an abrasive effect. In this case the cylinder and screw should be protected against wear as is usual in the processing of reinforced thermoplastic materials.
Lengthy dwell times for the melts in the cylinder should be avoided.
Lower the temperatures during interruptions!
Predrying (optional)
It is advisable to predry the granulate with a suitable dryer immediately before processing.
The granulate may absorb moisture from the air.
Delivery Form & Storage
Unless indicated otherwise, the material is delivered as 3mm-long pellets in sealed bags on pallets.
Preferably storage should be effected in dry and normally temperatured rooms
Additional Information
During processing, the moisture level should not exceed 0.02%, otherwise molecular degradation may occur.
Suitable heat treatment may increase resistance to the formation of stress cracks.
The processing notes provided merely represent a recommendation for general use. Due to the large variety of machines, geometries and volumes of parts, etc., it may be necessary to employ different settings according to the specific application.
Please contact us for further information.

NOTE

1.	Hot-Disk, 60x60x3 mm

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

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Phone: +86 13424755533

Email: sales@su-jiao.com

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