

MAJ'ECO DP484W - 8716

Polypropylene Copolymer

AD majoris

Message:

MAJ'ECO DP484W-8716 is a 40% wood fibre reinforced polypropylene compound intended for injection moulding.

MAJ'ECO DP484W-8716 has been developed especially for demanding applications in various engineering sectors.

APPLICATIONS

Product such as:

Boxes

Racks

Technical components

General Information			
Filler / Reinforcement	Wood fiber, 40% filler by weight		
Features	Copolymer		
	Updatable resources		
	Recyclable materials		
Uses	Bracket		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.03	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.0	g/10 min	ISO 1133
Molding Shrinkage (2.00 mm)	1.0	%	Internal method
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3700	MPa	ISO 527-2/1
Tensile Stress (Break)	31.0	MPa	ISO 527-2/50
Tensile Strain (Break)	2.5	%	ISO 527-2/50
Flexural Modulus ¹	3000	MPa	ISO 178
Flexural Stress ²	52.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength (23°C)	11	kJ/m ²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, not annealed	153	°C	ISO 75-2/B
1.8 MPa, not annealed	114	°C	ISO 75-2/A
Flammability	Nominal Value	Test Method	
Flame Rating	HB	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	100	°C	

Drying Time	4.0	hr
Processing (Melt) Temp	150 - 190	°C
Mold Temperature	30.0 - 50.0	°C
Injection Rate	Moderate	
Injection instructions		
Holding pressure: 50 to 70% of the injection pressure		
NOTE		
1.	2.0 mm/min	
2.	2.0 mm/min	

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