

GAPEX® RPP15GT21NA

Polypropylene

Ferro Corporation

Message:

GAPEX®RPP15GT21NA is a polypropylene material, and the filler is 15% glass fiber reinforced material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific.

GAPEX®The main features of the RPP15GT21NA are:

flame retardant/rated flame

Flame Retardant

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 15% filler by weight		
Additive	Flame retardancy		
Features	Flame retardancy		
Appearance	Natural color		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.32	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	7.0	g/10 min	ASTM D1238
Molding Shrinkage			ASTM D955
Flow	0.60	%	ASTM D955
Transverse flow	1.0	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	58.6	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	4.0	%	ASTM D638
Flexural Modulus			ASTM D790
1% secant: 23°C	4280	MPa	ASTM D790
Tangent: 23°C	4650	MPa	ASTM D790
Flexural Strength (Yield, 23°C)	88.9	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	75	J/m	ASTM D256
Unnotched Izod Impact (23°C)	370	J/m	ASTM D256
Dart Drop Impact	0.282	J	ASTM D5420
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	157	°C	ASTM D648
1.8 MPa, not annealed	146	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (0.0625 mm)	V-0		UL 94
Additional Information			
Filler Content, ASTM D2584: 15%			

Injection	Nominal Value	Unit
Drying Temperature	71.1 - 82.2	°C
Drying Time	2.0 - 4.0	hr
Rear Temperature	221 - 238	°C
Middle Temperature	227 - 243	°C
Front Temperature	232 - 260	°C
Nozzle Temperature	232 - 260	°C
Processing (Melt) Temp	221 - 238	°C
Mold Temperature	37.8 - 65.6	°C
Injection Rate	Slow-Moderate	
Back Pressure	0.138 - 0.345	MPa
Cushion	5.08 - 12.7	mm

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