

KEBATER® PBT BF115

Polybutylene Terephthalate

BARLOG plastics GmbH

Message:

PBT, 15% glass fiber reinforced

General Information			
Filler / Reinforcement	Glass Fiber, 15% Filler by Weight		
Resin ID (ISO 1043)	PBT-GF15		
Physical	Nominal Value	Unit	Test Method
Density	1.42	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	25	g/10 min	ISO 1133
Water Absorption (Equilibrium, 23°C, 50% RH)	0.20	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6000	MPa	ISO 527-2
Tensile Stress (Break)	100	MPa	ISO 527-2
Tensile Strain (Break)	3.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	9.0	kJ/m ²	
23°C	9.0	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	45	kJ/m ²	
23°C	45	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	215	°C	ISO 75-2/B
1.8 MPa, Unannealed	190	°C	ISO 75-2/A
Melting Temperature ¹	225	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow	4.0E-5	cm/cm/°C	
Transverse	9.0E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+15	ohms	IEC 60093
Volume Resistivity	1.0E+19	ohms · cm	IEC 60093
Flammability	Nominal Value	Unit	Test Method
Flammability Classification (1.60 mm)	HB		IEC 60695-11-10, -20
NOTE			
1.	10°C/min		

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