

Lupoy® GN5008HF

Polycarbonate + ABS

LG Chem Ltd.

Message:

Description

Halogen Free Flame Retardant, High Flow, High Impact

Application

E&E(OA, Navigation Housing)

General Information			
UL YellowCard	E302314-530054	E67171-248472	E248280-100450567
Features	E353371-101107277		
	Flame Retardant		
	Halogen Free		
	High Flow		
	High Impact Resistance		
Uses	Electrical/Electronic Applications		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.18	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	18	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	0.40 to 0.60	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	113		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm)	58.8	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	50	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	2450	MPa	ASTM D790
Flexural Strength ⁴ (Yield, 3.20 mm)	84.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	340	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load ⁵ (0.45 MPa, Unannealed, 6.40 mm)	88.0	°C	ASTM D648
RTI Elec	60.0	°C	UL 746
RTI Imp	60.0	°C	UL 746
RTI Str	60.0	°C	UL 746
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
2.50 mm	V-0		

3.00 mm	V-0	
Injection	Nominal Value	Unit
Drying Temperature	75.0 to 85.0	°C
Drying Time	3.0 to 5.0	hr
Suggested Max Moisture	< 0.020	%
Rear Temperature	220 to 240	°C
Middle Temperature	235 to 255	°C
Front Temperature	250 to 265	°C
Nozzle Temperature	250 to 265	°C
Processing (Melt) Temp	235 to 265	°C
Mold Temperature	50.0 to 80.0	°C
Back Pressure	0.0196 to 0.0588	MPa
Screw Speed	40 to 70	rpm
NOTE		
1.	50 mm/min	
2.	50 mm/min	
3.	10 mm/min	
4.	10 mm/min	
5.	4.6kg	

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