

Radilon® BGV 25 Black

Polyamide 6

Radici Plastics

Message:

Radilon® BGV 25 Black is a Polyamide 6 (Nylon 6) material filled with 25% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America.

Important attributes of Radilon® BGV 25 Black are:

Flame Rated

Heat Resistant

General Information				
Filler / Reinforcement		Glass Fiber,25% Filler by Weight		
Features		Good Heat Aging Resistance		
Appearance		Black		
Resin ID (ISO 1043)		PA6-GF25		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.32	--	g/cm ³	ISO 1183
Water Absorption ¹ (Equilibrium, 23°C, 1.00 mm, 50% RH)	2.1 to 2.5	--	%	ISO 62
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	8200	5200	MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	155	100	MPa	ISO 527-2/1A/5
Tensile Strain (Break)	3.0	6.0	%	ISO 527-2/1A/5
Flexural Modulus ²	7300	4100	MPa	ISO 178
Flexural Stress ³	210	140	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (23°C)	8.0	14	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	48	--	kJ/m ²	
23°C	60	75	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
0.45 MPa, Unannealed	215	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	205	--	°C	ISO 75-2/A
Melting Temperature ⁴	220	--	°C	ISO 3146
Flammability	Dry	Conditioned		Test Method
Flame Rating	HB	--		UL 94
NOTE				
1.	Saturation			

2.	2.0 mm/min
3.	2.0 mm/min
4.	10°C/min

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Recommended distributors for this material

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