

RTP 4009

Polyphthalamide

RTP Company

Message:

Glass Fiber

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 50% filler by weight		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.64	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.10 - 0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.16	%	ASTM D570
Moisture Content	0.050	%	
Primary Additive	50	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	125		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	18500	MPa	ASTM D638
Tensile Strength	248	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 - 3.0	%	ASTM D638
Flexural Modulus	17200	MPa	ASTM D790
Flexural Strength	365	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	120	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	910	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	282	°C	ASTM D648
CLTE - Flow	1.6E-5	cm/cm/°C	ASTM E831
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+15	ohms · cm	ASTM D257
Dielectric Strength ¹ (in Oil)	19	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	6.10		ASTM D150
Dissipation Factor (1 MHz)	9.0E-3		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	107	°C	

Drying Time	4.0 - 6.0	hr
Dew Point	-31.7	°C
Processing (Melt) Temp	302 - 329	°C
Mold Temperature	135 - 163	°C
Injection Pressure	68.9 - 124	MPa

Injection instructions

Desiccant Type Dryer Required.

NOTE

1. Method A (short time)

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Recommended distributors for this material

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