

ISOTHANE® 3080AF

Thermoplastic Polyurethane Elastomer (Polyether)

Great Eastern Resins Industrial Co Ltd (GRECO)

Message:

ISOTHANE 3080AF product is an 82A, polyether based thermoplastic Polyurethanes. It exhibits excellent hydrolytic resistance, fungus resistance and low temperature performance properties. It can be injection molded, blow molded, and extruded.

General Information			
Features	Fungus Resistant		
	Hydrolysis Resistant		
Processing Method	Blow Molding		
	Extrusion		
	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	82		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Taber Abrasion Resistance (H-22 Wheel)	20.0	mg	ASTM D1044
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
50% Strain	4.10	MPa	
100% Strain	5.50	MPa	
300% Strain	11.0	MPa	
Tensile Strength (Yield)	34.0	MPa	ASTM D412
Tensile Elongation (Break)	620	%	ASTM D412
Tear Strength ¹	100	kN/m	ASTM D624
Compression Set			ASTM D395B
23°C, 22 hr	30	%	
70°C, 22 hr	35	%	
Extrusion	Nominal Value	Unit	
Drying Temperature	93.0	°C	
Cylinder Zone 1 Temp.	182 to 193	°C	
Cylinder Zone 2 Temp.	188 to 199	°C	
Cylinder Zone 3 Temp.	193 to 204	°C	
Adapter Temperature	193 to 204	°C	
Die Temperature	193 to 210	°C	
NOTE			

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