# BR® 680-3

### Thermoset Polyimide

Cytec Industries Inc.

#### Message:

BR® 680-3 paste adhesive is a radar transparent, viscous/thixotropic material supplied at 60 - 65% solids. It is intended for bonding both metallic and non-metallic sandwich structures. It is equally suitable for bonding metals and composite laminates. BR 680-3 is co-curable at temperatures up to 700°F (371°C) with various polyimide composites. Although not mandatory, BR® 680 adhesive primer may be used to seal prepared metal surfaces. Suggested Applications: Honeycomb sandwich construction Metal-to-metal bonding

Composite-to-metal bonding

Composite-to-composite bonding

General Information	
Features	Good Adhesion
	Good Thermal Stability
	Heat Cure
	High Heat Resistance
	Oxidation Resistant
	Thixotropic
Uses	Adhesives
	Bonding
	Metal Bonding
	Structural Parts
Appearance	Brown
Forms	Paste

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#### Recommended distributors for this material

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