

KOCETAL® K100BK

Acetal (POM) Copolymer

Kolon Plastics, Inc.

Message:

KOCETAL® K100BK is an Acetal (POM) Copolymer product. It can be processed by extrusion or injection molding and is available in Asia Pacific, Europe, Latin America, or North America.

Characteristics include:

Flame Rated

High Viscosity

General Information			
UL YellowCard	E190675-238632		
Features	High Viscosity		
Processing Method	Extrusion		
	Injection Molding		

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.41	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.5	g/10 min	ASTM D1238
Molding Shrinkage - Flow	2.2	%	ASTM D955
Water Absorption (Equilibrium, 23°C, 60% RH)	0.22	%	ASTM D570

Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	78		ASTM D785

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	57.0	MPa	ASTM D638
Tensile Elongation (Break, 23°C)	80	%	ASTM D638
Flexural Modulus (23°C)	2200	MPa	ASTM D790
Flexural Strength (23°C)	80.0	MPa	ASTM D790

Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	87	J/m	ASTM D256

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648A
0.45 MPa, Unannealed	158	°C	
1.8 MPa, Unannealed	110	°C	
Melting Temperature	166	°C	ASTM D1525
CLTE - Flow	1.3E-4	cm/cm/°C	ASTM D696

Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+16	ohms	ASTM D257
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Dielectric Strength	19	kV/mm	ASTM D149

Dielectric Constant	3.70		ASTM D150
Dissipation Factor (1 MHz)	6.0E-3		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94

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