

DESLON™ 66 DSC201G13

Polyamide 66

DESCO Co., Ltd.

Message:

Descriptions: DESLON™ DSC201G13 is one of the brands which made by Polyamide66 that filled Glass Fiber 60% and reinforced goods. It provides high mechanical strength, good fluidity property and good surface appearance.

Applications: DESLON™ DSC201G13 is one of the most-used for high mechanical strength and strength for vibration goods, such as Automotive Mirror Parts of Automotive, Mechanical parts.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 60% filler by weight		
Features	High strength		
	Good liquidity		
	Excellent appearance		
Uses	Automotive exterior parts		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.72	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.30 - 0.60	%	
Water Absorption (23°C, 24 hr)	0.40	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	130		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	226	MPa	ASTM D638
Tensile Elongation (Break)	1.0	%	ASTM D638
Flexural Modulus	15700	MPa	ASTM D790
Flexural Strength	324	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	150	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	265	°C	ASTM D648
1.8 MPa, not annealed	260	°C	ASTM D648
Melting Temperature	260	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms · cm	ASTM D257
Dielectric Strength	25	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	4.00		ASTM D150
Arc Resistance	200	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method

Flame Rating	HB	UL 94
Injection	Nominal Value	Unit
Drying Temperature	80.0 - 100	°C
Drying Time	4.0 - 5.0	hr
Suggested Max Moisture	< 0.20	%
Rear Temperature	270 - 280	°C
Middle Temperature	280 - 285	°C
Front Temperature	285 - 290	°C
Nozzle Temperature	280 - 285	°C
Processing (Melt) Temp	280 - 285	°C
Mold Temperature	100 - 130	°C
Injection instructions		

Speed: 40 to 70%Pressure 1st: 30 to 60%Pressure 2nd: 30 to 60Holding Pressure: 10 to 20%

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