

TECACOMP® PEEK 150 CF20 black 3410

Polyetheretherketone
Ensinger GmbH

Message:

TECACOMP® PEEK 150 CF20 black 3410 is a polyetheretherketone (PEEK) product that contains 20% carbon fiber reinforced materials. It can be processed by injection molding and is available in Europe.

General Information			
Filler / Reinforcement	Carbon fiber reinforced material, 20% filler by weight		
Appearance	Black		
Forms	Particles		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.35	g/cm³	
Apparent Density	0.66	g/cm³	ISO 60
Melt Mass-Flow Rate (MFR) (360°C/2.16 kg)	6.5	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	15500	MPa	ISO 527-2/50
Tensile Stress	230	MPa	ISO 527-2/50
Tensile Strain (Break)	1.6	%	ISO 527-2/50
Impact	Nominal Value	Unit	Test Method
Charpy Unnotched Impact Strength	40	kJ/m²	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Glass Transition Temperature	143	°C	DIN 53765
Melting Temperature	343	°C	DIN 53765
Service Temperature			
long term	260	°C	
short term	300	°C	
Electrical Conductivity	3.55	S/m	ISO 3915
Injection	Nominal Value	Unit	
Drying Temperature	140 - 160	°C	
Drying Time	3.0 - 4.0	hr	
Suggested Max Moisture	0.020	%	
Processing (Melt) Temp	360 - 400	°C	
Mold Temperature	160 - 200	°C	

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Recommended distributors for this material

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