

RTP 199 X 124797 A

Polypropylene
RTP Company

Message:
Cellulose Fiber - 20% Renewable Resource Content*

General Information			
Filler / Reinforcement	Cellulose		
Features	Renewable Resource Content		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.970	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.30 to 0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2210	MPa	ASTM D638
Tensile Strength	44.8	MPa	ASTM D638
Tensile Elongation (Yield)	5.0 to 8.0	%	ASTM D638
Flexural Modulus	2410	MPa	ASTM D790
Flexural Strength	62.1	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	450	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, Unannealed	140	°C	
1.8 MPa, Unannealed	72.2	°C	
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	191 to 232	°C	
Mold Temperature	32.2 to 65.6	°C	
Injection Pressure	68.9 to 103	MPa	

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Recommended distributors for this material

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