

RTP 204 FR UV

Polyamide 66

RTP Company

Message:

Glass Fiber - Flame Retardant - UV Stabilized

General Information			
UL YellowCard	E84658-100152869		
Filler / Reinforcement	Glass fiber reinforced material, 25% filler by weight		
Additive	UV stabilizer		
Features	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.64	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.20 - 0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.70	%	ASTM D570
Moisture Content	0.20	%	
Primary Additive	25	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	118		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10300	MPa	ASTM D638
Tensile Strength	138	MPa	ASTM D638
Tensile Elongation (Yield)	2.0 - 3.0	%	ASTM D638
Flexural Modulus	8960	MPa	ASTM D790
Flexural Strength	207	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	91	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	690	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	246	°C	ASTM D648
1.8 MPa, not annealed	229	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+14	ohms · cm	ASTM D257
Dielectric Strength ¹ (in Oil)	19	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	3.80		ASTM D150
Dissipation Factor (1 MHz)	0.015		ASTM D150
Flammability	Nominal Value	Unit	Test Method

V-0

Flame Rating (1.50 mm)	5VA	UL 94
Oxygen Index	34	%
		ASTM D2863

Injection	Nominal Value	Unit
Drying Temperature	79.4	°C
Drying Time	4.0	hr
Dew Point	-17.8	°C
Processing (Melt) Temp	277 - 299	°C
Mold Temperature	65.6 - 107	°C
Injection Pressure	68.9 - 124	MPa

Injection instructions

Desiccant Type Dryer Required.

NOTE

1. Method A (short time)

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