

LNP™ STAT-KON™ DE0021E compound

Polycarbonate
SABIC Innovative Plastics

Message:

LNP STAT-KON* DE0021E is a compound based on Polycarbonate resin containing 10% Carbon Fiber. Added features of this material include: Easy Molding, Flame Retardant, Electrically Conductive.
Also known as: LNP* STAT-KON* Compound DC-1002 EM FR ECO
Product reorder name: DE0021E

General Information			
UL YellowCard	E121562-101358155		
Filler / Reinforcement	Carbon Fiber,10% Filler by Weight		
Features	Electrically Conductive		
	Flame Retardant		
	Good Moldability		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow : 24 hr	0.10 to 0.30	%	ASTM D955
Across Flow : 24 hr	0.20 to 0.40	%	ASTM D955
Across Flow : 24 hr	0.29 to 0.43	%	ISO 294-4
Flow : 24 hr	0.060 to 0.32	%	ISO 294-4
Water Absorption (Equilibrium, 23°C, 50% RH)	0.10	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus			
-- ¹	9160	MPa	ASTM D638
--	9360	MPa	ISO 527-2/1
Tensile Strength			
Break	115	MPa	ASTM D638
Break	112	MPa	ISO 527-2
Tensile Elongation			
Break	1.8	%	ASTM D638
Break	2.1	%	ISO 527-2
Flexural Modulus			
--	8220	MPa	ASTM D790
--	8500	MPa	ISO 178
Flexural Strength	170	MPa	ASTM D790, ISO 178
Impact	Nominal Value	Unit	Test Method

Notched Izod Impact			
23°C	37	J/m	ASTM D256
23°C ²	7.3	kJ/m ²	ISO 180/1A
Unnotched Izod Impact			
23°C	350	J/m	ASTM D4812
23°C ³	31	kJ/m ²	ISO 180/1U
Instrumented Dart Impact			
23°C, Energy at Peak Load	9.40	J	ASTM D3763
--	7.60	J	ISO 6603-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
1.8 MPa, Unannealed, 3.20 mm	93.3	°C	ASTM D648
1.8 MPa, Unannealed, 64.0 mm Span ⁴	96.6	°C	ISO 75-2/Af
CLTE			ASTM E831, ISO 11359-2
Flow : -40 to 40°C	1.7E-5	cm/cm/°C	
Transverse : -40 to 40°C	6.1E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+2 to 1.0E+6	ohms	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, Testing by SABIC)	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	82.2	°C	
Drying Time	4.0 to 6.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	249 to 260	°C	
Middle Temperature	254 to 266	°C	
Front Temperature	260 to 271	°C	
Processing (Melt) Temp	254 to 288	°C	
Mold Temperature	37.8 to 65.6	°C	
Back Pressure	0.172 to 0.344	MPa	
Screw Speed	30 to 60	rpm	
NOTE			
1.	50 mm/min		
2.	80*10*4		
3.	80*10*4		
4.	80*10*4 mm		

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