

Sindustris PC HR5008A

Polycarbonate
Sincerity Australia Pty Ltd.

Message:

Sindustris PC HR5008A is a Polycarbonate (PC) material. It is available in Asia Pacific for injection molding.
Important attributes of Sindustris PC HR5008A are:
Flame Rated
Heat Resistant
High Flow
Impact Resistant
Typical applications include:
Automotive
Electrical/Electronic Applications
Housings

General Information			
Features	High Flow		
	High Heat Resistance		
	High Impact Resistance		
Uses	Automotive Interior Parts		
	Electrical/Electronic Applications		
	Housings		
UL File Number	E306922		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.14	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (250°C/2.16 kg)	5.3	g/10 min	ASTM D1238
Molding Shrinkage - Flow (3.20 mm)	0.50 to 0.80	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	114		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm)	56.9	MPa	ASTM D638
Tensile Elongation ² (Break, 3.20 mm)	> 100	%	ASTM D638
Flexural Modulus ³ (3.20 mm)	2110	MPa	ASTM D790
Flexural Strength ⁴ (3.20 mm)	77.5	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-30°C, 3.20 mm	490	J/m	
23°C, 3.20 mm	640	J/m	
Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load (1.8 MPa, Unannealed, 6.40 mm)	133	°C	ASTM D648
RTI Elec	60.0	°C	UL 746
RTI Imp	60.0	°C	UL 746
RTI Str	60.0	°C	UL 746
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.60 mm	HB		
3.00 mm	HB		
Injection	Nominal Value	Unit	
Drying Temperature	80.0 to 100	°C	
Drying Time	4.0 to 6.0	hr	
Suggested Max Moisture	0.020	%	
Rear Temperature	240 to 270	°C	
Middle Temperature	245 to 275	°C	
Front Temperature	245 to 275	°C	
Nozzle Temperature	245 to 275	°C	
Processing (Melt) Temp	250 to 275	°C	
Mold Temperature	50.0 to 70.0	°C	
Screw Speed	40 to 70	rpm	
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	10 mm/min		
4.	10 mm/min		

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Recommended distributors for this material

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