

SLOVAMID® 66 GF 25 HTS

Polyamide 66

Plastcom

Message:

PA 66 for injection moulding, chemically reinforced with 25% glass fibre, heat stabilized and stabilized against hydrolysis. Used for cooling water systems in the automotive industry. Delivered in black or other colors according to request customers.

General Information			
Filler / Reinforcement	Glass Fiber,25% Filler by Weight		
Additive	Heat Stabilizer		
	Hydrolysis Resistant		
Features	Chemically Coupled		
	Heat Stabilized		
	Hydrolysis Resistant		
Uses	Automotive Applications		
Appearance	Black		
	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Resin ID (ISO 1043)	PA 66		
Physical	Nominal Value	Unit	Test Method
Density	1.32	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (275°C/0.325 kg)	3.0	g/10 min	ISO 1133
Molding Shrinkage			STM 64 0808
Across Flow	0.66	%	
Flow	0.47	%	
Water Content	0.15	%	ISO 960
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8250	MPa	ISO 527-2
Tensile Stress (Yield)	165	MPa	ISO 527-2
Tensile Strain (Yield)	3.0	%	ISO 527-2
Flexural Modulus	7100	MPa	ISO 178
Flexural Stress	215	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179
-20°C	6.0	kJ/m ²	
23°C	10	kJ/m ²	

Charpy Unnotched Impact Strength			ISO 179
-20°C	60	kJ/m ²	
23°C	65	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	252	°C	ISO 75-2/B
Vicat Softening Temperature	255	°C	ISO 306/B
Melting Temperature (DSC)	260	°C	ISO 3146
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+17	ohms·cm	IEC 60093
Electric Strength	40	kV/mm	IEC 60243-1
Comparative Tracking Index	400	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Glow Wire Ignition Temperature	650	°C	IEC 60695-2-13
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	280 to 300	°C	
Mold Temperature	60.0 to 90.0	°C	
Injection Pressure	70.0 to 120	MPa	

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