

MAJORIS EC267 - 5753

Polypropylene

AD majoris

Message:

MAJORIS EC267-5753 is a polypropylene product that contains 20% mineral fillers. It can be processed by injection molding and is available in Europe.

Features include:

flame retardant/rated flame

environmental protection/green

General Information			
Filler / Reinforcement	Mineral filler, 20% filler by weight		
Features	Recyclable materials		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.06	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	14	g/10 min	ISO 1133
Molding Shrinkage	1.5 - 1.8	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1850	MPa	ISO 527-2/1
Tensile Stress (Yield)	21.0	MPa	ISO 527-2/50
Flexural Modulus ¹	1650	MPa	ISO 178
Flexural Stress	35.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	8.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	No Break		ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	60.0	°C	ISO 75-2/A
Vicat Softening Temperature	116	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating	HB		UL 94
Injection	Nominal Value	Unit	Test Method
Drying Temperature	80.0	°C	
Drying Time	3.0	hr	
Processing (Melt) Temp	220 - 260	°C	
Mold Temperature	30.0 - 50.0	°C	
Injection Rate	Moderate		
Injection instructions			
Holding pressure: 50 to 70% of the injection pressure.			
NOTE			

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Recommended distributors for this material

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