

Wellamid® GF10-66/6-LI6-NBK4

Polyamide 66/6 Copolymer

Wellman Engineering Resins

Message:

Wellamid® GF10-66/6-LI6-NBK4 is a Polyamide 66/6 Copolymer (Nylon 66/6) material filled with 10% glass fiber. It is available in Asia Pacific, Europe, Latin America, or North America. Primary attribute of Wellamid® GF10-66/6-LI6-NBK4: Impact Modified.

General Information			
Filler / Reinforcement	Glass Fiber,10% Filler by Weight		
Additive	Impact Modifier		
Features	Impact Modified		
Forms	Pellets		
Physical	Nominal Value	Unit	Test Method
Density	1.17	g/cm ³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow : 23°C	0.70 to 1.1	%	
Flow : 23°C	0.90 to 1.3	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	80.0	MPa	ISO 527-2
Tensile Strain (Yield, 23°C)	7.0	%	ISO 527-2
Flexural Modulus (23°C)	3600	MPa	ISO 178
Flexural Stress (23°C)	110	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	8.0	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	160	°C	ISO 75-2/A
Melting Temperature (DSC)	260	°C	ISO 3146

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Recommended distributors for this material

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