

Starflam PA66 30V Z32

Polyamide 66
Eurostar Engineering Plastics

Message:

Starflam PA66 30V Z32 is a Halogen Free and Red Phosphorous Free Flame Retardant, Glass Fiber Reinforced, Polyamide 66 Injection Molding Resin (also known as PA6630VZ32)

General Information			
Filler / Reinforcement	Glass fiber reinforced material		
Additive	Flame retardancy		
Features	Phosphorus content, low (to none)		
	Halogen-free		
	Flame retardancy		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.52	g/cm ³	ISO 1183
shrinkage-Flow (4.00 mm)	0.20 - 0.40	%	Internal method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	119	MPa	ISO 527-2
Tensile Strain (Break)	1.6	%	ISO 527-2
Flexural Modulus ¹	9200	MPa	ISO 178
Flexural Stress	175	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	5.0	kJ/m ²	ISO 180/1A
Unnotched Izod Impact Strength (23°C)	32	kJ/m ²	ISO 180/1U
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature ² (1.8 MPa, Unannealed, 64.0 mm Span)	233	°C	ISO 75-2/Af
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	450	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.6 mm, E2P Measurement)	V-0		UL 94
Glow Wire Flammability Index (1.6 mm)	960	°C	IEC 60695-2-12
Injection	Nominal Value	Unit	
Drying Temperature	80	°C	
Drying Time	4.0	hr	
Suggested Max Moisture	0.15 - 0.25	%	
Rear Temperature	265 - 275	°C	
Middle Temperature	270 - 280	°C	
Front Temperature	270 - 280	°C	

Processing (Melt) Temp	270 - 280	°C
Mold Temperature	60 - 100	°C
NOTE		
1.	2.0 mm/min	
2.	80x10x4 mm	

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Recommended distributors for this material

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