

Grilon® TSG-30/4

Polyamide 66/6 Copolymer

EMS-GRIVORY

Message:

Grilon® TSG-30/4 is a Polyamide 66/6 Copolymer (Nylon 66/6) material filled with 30% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding.

Important attributes of Grilon® TSG-30/4 are:

- Flame Rated
- RoHS Compliant
- Typical applications include:
 - Automotive
 - Appliances
 - Consumer Goods
 - Electrical/Electronic Applications
 - Engineering/Industrial Parts

General Information				
UL YellowCard		E53898-592187		
Filler / Reinforcement		Glass Fiber,30% Filler by Weight		
Uses		Appliance Components		
		Automotive Applications		
		Consumer Applications		
		Electrical/Electronic Applications		
		Engineering Parts		
		Household Goods		
		Industrial Applications		
		Power/Other Tools		
		Sporting Goods		
RoHS Compliance		RoHS Compliant		
Forms		Granules		
Processing Method		Injection Molding		
Multi-Point Data		Isothermal Stress vs. Strain (ISO 11403-1)		
		Secant Modulus vs. Strain (ISO 11403-1)		
		Shear Modulus vs. Temperature (ISO 11403-1)		
		Specific Volume vs Temperature (ISO 11403-2)		
		Viscosity vs. Shear Rate (ISO 11403-2)		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.35	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	0.60	--	%	
Flow	0.10	--	%	

Water Absorption				ISO 62
Saturation, 23°C	5.0	--	%	
Equilibrium, 23°C, 50% RH	2.0	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness	210	110	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	9700	6000	MPa	ISO 527-2
Tensile Stress (Break)	190	125	MPa	ISO 527-2
Tensile Strain (Break)	3.0	8.0	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	7.0	6.0	kJ/m²	
23°C	10	12	kJ/m²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	60	60	kJ/m²	
23°C	70	80	kJ/m²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
1.8 MPa, Unannealed	235	--	°C	ISO 75-2/A
8.0 MPa, Unannealed	155	--	°C	ISO 75-2/C
Continuous Use Temperature				Internal Method
-- ¹	100 to 120	--	°C	
-- ²	230	--	°C	
Melting Temperature ³	260	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	2.0E-5	--	cm/cm/°C	
Transverse	7.0E-5	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+14	1.0E+13	ohms·cm	IEC 60093
Electric Strength	25	21	kV/mm	IEC 60243-1
Comparative Tracking Index	--	475	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (0.800 mm)	HB	--		IEC 60695-11-10, -20
Additional Information	Dry	Conditioned		Test Method
ISO Type	PA 66+PA 6, MHR, 14-100 N, GF30			ISO 1874
NOTE				

1.	Long Term
2.	Short Term
3.	10°C/min

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