

Arnite® TV6 260 T

Polybutylene Terephthalate

DSM Engineering Plastics

Message:

Arnite® TV6 260 T is a Polybutylene Terephthalate (PBT) material filled with 30% glass fiber. It is available in Europe.

Important attributes of Arnite® TV6 260 T are:

Flame Rated

Impact Resistant

General Information			
UL YellowCard	E47960-240144		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Good Impact Resistance		
Physical	Nominal Value	Unit	Test Method
Density	1.48	g/cm ³	ISO 1183
Water Absorption (Equilibrium, 23°C, 50% RH)	0.15	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8000	MPa	ISO 527-2
Tensile Stress (Break)	100	MPa	ISO 527-2
Tensile Strain (Break)	3.5	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	10	kJ/m ²	
23°C	11	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	70	kJ/m ²	
23°C	60	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	220	°C	ISO 75-2/B
1.8 MPa, Unannealed	200	°C	ISO 75-2/A
Melting Temperature ¹	225	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow	3.5E-5	cm/cm/°C	
Transverse	7.0E-5	cm/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	IEC 60093
Comparative Tracking Index	575	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flammability Classification (1.50 mm)	HB		IEC 60695-11-10, -20

Injection	Nominal Value	Unit
Drying Temperature	100 to 120	°C
Drying Time	3.0 to 12	hr
Rear Temperature	230 to 240	°C
Middle Temperature	230 to 250	°C
Front Temperature	240 to 260	°C
Nozzle Temperature	240 to 260	°C
Processing (Melt) Temp	240 to 270	°C
Mold Temperature	60.0 to 100	°C
Injection Rate	Moderate-Fast	
Back Pressure	3.00 to 10.0	MPa
Screw Compression Ratio	2.5:1.0	
NOTE		

1. 10°C/min

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