

# SABIC® PPcompound 19T1040

Polypropylene Homopolymer

Saudi Basic Industries Corporation (SABIC)

## Message:

SABIC® PPcompound 19T1040 is a 40% talc-filled polypropylene homopolymer. The materials high fill grade makes for a very high stiffness. This combined with the high flow and good thermal stabilization makes it especially suited for complex injection molded applications requiring a very high modulus and high thermal stability.

SABIC® PPcompound 19T1040 is a designated automotive grade.

General Information			
Filler / Reinforcement	Talc,40% Filler by Weight		
Features	Good Thermal Stability		
	High Flow		
	Homopolymer		
	Ultra High Stiffness		
Uses	Automotive Applications		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.25	g/cm <sup>3</sup>	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	18	g/10 min	ISO 1133
Molding Shrinkage (24 hr)	0.80	%	Internal Method
Hardness	Nominal Value	Unit	Test Method
Shore Hardness (Shore D, Injection Molded)	75		ISO 868
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress			ISO 527-2/5/50
Yield, 3.20 mm, Injection Molded	30.0	MPa	
Break, 3.20 mm, Injection Molded	24.0	MPa	
Tensile Strain (Break, 3.20 mm, Injection Molded)	11	%	ISO 527-2/5/50
Flexural Modulus <sup>1</sup> (Injection Molded)	3600	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C, Injection Molded)	3.0	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Unnotched Impact Strength (-40°C, Injection Molded)	6.0	kJ/m <sup>2</sup>	ISO 179/1eU
Notched Izod Impact Strength			ISO 180/4A
-20°C, Injection Molded	1.5	kJ/m <sup>2</sup>	
0°C, Injection Molded	1.6	kJ/m <sup>2</sup>	
23°C, Injection Molded	2.8	kJ/m <sup>2</sup>	

Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (0.45 MPa, Unannealed)	130	°C	ISO 75-2/B
Vicat Softening Temperature	150	°C	ISO 306/A
CLTE - Flow			ASTM D696
-30 to 30°C	4.5E-5	cm/cm/°C	
23 to 80°C	9.0E-5	cm/cm/°C	
NOTE			
1.	Method I (3 point load)		

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#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

