

# RTP 1500-40D TFE 10

Thermoplastic Polyurethane Elastomer (Polyester)

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'  
The data for this material has not been recently verified.  
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass Fiber,5.0% Filler by Weight		
Additive	PTFE Lubricant (10%)		
Features	Good Dimensional Stability		
	High Strength		
	Lubricated		
RoHS Compliance	Contact Manufacturer		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.23	g/cm <sup>3</sup>	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.50	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.60	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	40		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	28.0	MPa	ASTM D638
Tensile Elongation (Break)	400	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	No Break		ASTM D256
Unnotched Izod Impact (3.18 mm)	No Break		ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed)	54.0	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+16	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, Values per RTP Company testing.)	HB		UL 94

Injection	Nominal Value	Unit
Rear Temperature	188 to 216	°C
Middle Temperature	188 to 216	°C
Front Temperature	188 to 216	°C
Mold Temperature	21.1 to 37.8	°C
Injection Pressure	68.9 to 103	MPa

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#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

