

Domamid HT™ 7720R43F4H3 Bk-1

Polyamide 66
Technical Polymers, LLC

Message:
PA66, 43% Glass Fiber, Flame Retardant, Enhanced Heat Stabilization, Black
Processing Method: Injection Molding

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 43% filler by weight		
Features	Good Heat Resistance		
	Flame retardancy		
Appearance	Black		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.56	g/cm ³	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	14500	MPa	ISO 527-2
Tensile Stress (23°C)	150	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	1.0 - 3.0	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	7.0	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	240	°C	ISO 75-2/A
Melting Temperature (DSC)	260	°C	ISO 3146
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+14	ohms · cm	ISO 3915
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	75 - 80	°C	
Drying Time	3.0 - 4.0	hr	
Processing (Melt) Temp	280 - 300	°C	
Mold Temperature	65 - 90	°C	

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Recommended distributors for this material

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