

Wellamid® MR409 22H-GY1

Polyamide 66
Wellman Engineering Resins

Message:

Wellamid® MR409 22H-GY1 is a Polyamide 66 (Nylon 66) material filled with 40% mineral. It is available in Asia Pacific, Europe, Latin America, or North America for injection molding.

General Information			
Filler / Reinforcement	Mineral,40% Filler by Weight		
Appearance	Grey		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.46	g/cm³	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow : 23°C	1.2 to 1.6	%	
Flow : 23°C	1.3 to 1.7	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	85.0	MPa	ISO 527-2
Tensile Strain (Yield, 23°C)	7.0	%	ISO 527-2
Flexural Modulus (23°C)	5300	MPa	ISO 178
Flexural Stress (23°C)	125	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength (23°C)	5.0	kJ/m²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	110	°C	ISO 75-2/A
Melting Temperature (DSC)	260	°C	ISO 3146

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Recommended distributors for this material

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