

Varcum 29734

Phenolic

Durez Corporation

Message:

Varcum 29734 is a long-flow, two-step, powdered phenolic resin containing hexamethylenetetramine. Manufacture of centerless grinding wheels, cutoff wheels, and wheel segments where resistance to the deteriorating effects of wheel coolants is required. OVEN CYCLES Care should be taken in the scheduling of oven cycles and in proper packing of the wheels during oven loading to avoid slumping of the wheels during the oven cycle. Exhibits excellent grinding action in light-duty and specialty-grinding applications.

General Information			
Features	High Friction		
Uses	Wheels		
Forms	Powder		
Thermal	Nominal Value	Unit	Test Method
Softening Point ¹	69	°C	Internal Method
Hexa	5.6	%	Internal Method
Inclined Plate Flow (125°C)	9.00	cm	Internal Method
Thermoset	Nominal Value	Unit	Test Method
Post Cure Time (150°C)	0.029	hr	
NOTE			
1.	cap. shrink		

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