

AKROMID® B3 GF 30 4 RM-M black (3476)

Polyamide 6
AKRO-PLASTIC GmbH

Message:

AKROMID® B3 GF 30 4 RM-M black (3476) is a 30% glass fibre reinforced, chemical stabilised polyamide 6 with high stiffness and strength and low humidity absorption
Applications are housings and other dimensional stable parts in the automotive and electronic industry demanding high resistance against CaCl₂-solvents, as well as a very good surface.

General Information				
Filler / Reinforcement		Glass Fiber,30% Filler by Weight		
Features		Good Chemical Resistance		
		Good Dimensional Stability		
		Good Surface Finish		
		High Stiffness		
		High Strength		
		Low Moisture Absorption		
Uses		Automotive Applications		
		Electrical/Electronic Applications		
		Housings		
Appearance		Black		
Resin ID (ISO 1043)		PA6 + X GF30		
Physical	Dry	Conditioned	Unit	Test Method
Density (23°C)	1.41	--	g/cm ³	ISO 1183
Spiral Flow	67.0	--	cm	Internal Method
Molding Shrinkage				ISO 294-4
Across Flow	0.70	--	%	
Flow	0.30	--	%	
Humidity Absorption - 62% RH (70°C)				
	1.6	--	%	ISO 1110
Flexural Strain at Break ¹	3.0	--	%	ISO 178
Reinforcement Content	30	--	%	ISO 1172
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness (H 961/30)	230	--	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	9500	7500	MPa	ISO 527-2/1
Tensile Stress (Break)	170	115	MPa	ISO 527-2/5
Tensile Strain (Break)	2.8	4.2	%	ISO 527-2/5
Flexural Modulus ²	9500	--	MPa	ISO 178

Flexural Stress ³	250	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	10	10	kJ/m ²	
23°C	12	13	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	65	60	kJ/m ²	
23°C	75	70	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
1.8 MPa, Unannealed	200	--	°C	ISO 75-2/A
8.0 MPa, Unannealed	160	--	°C	ISO 75-2/C
Melting Temperature ⁴	225	--	°C	DIN EN 11357-1
Electrical	Dry	Conditioned	Unit	Test Method
Comparative Tracking Index (Solution A)	600	--	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate ⁵ (1.00 mm)	< 100	--	mm/min	FMVSS 302
Flame Rating (0.800 mm)	HB	--		UL 94
NOTE				
1.	2 mm/min			
2.	2.0 mm/min			
3.	2.0 mm/min			
4.	10 K/min, DSC			
5.	> 1 mm			

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