## Karina CLEAR PVC COMPOUND -E 80/215-IS-RG

Polyvinyl Chloride

Karina Ind. e Com. de Plásticos Ltda

## Message:

NON TOXIC PVC COMPOUND RECOMMENDED FOR BLOW MOLDED BOTTLES FOR VEGETABLE OILS PACKAGING.

| General Information                  |                   |       |               |
|--------------------------------------|-------------------|-------|---------------|
| Features                             | Non-Toxic         |       |               |
| Uses                                 | Bottles           |       |               |
|                                      | Packaging         |       |               |
|                                      |                   |       |               |
| Appearance                           | Clear/Transparent |       |               |
| Processing Method                    | Blow Molding      |       |               |
| Physical                             | Nominal Value     | Unit  | Test Method   |
| Density <sup>1</sup>                 | 1.32 to 1.36      | g/cm³ | IEC 60811-1-3 |
| Color                                | ОК                |       | ME 12         |
| Clearness                            | 0.00OK            |       | ME 03         |
| Hardness                             | Nominal Value     | Unit  | Test Method   |
| Durometer Hardness (Shore D, 15 sec) | 78 to 82          |       | ASTM D2240    |
| Mechanical                           | Nominal Value     | Unit  | Test Method   |
| Tensile Stress                       | > 34.3            | МРа   | IEC 60811-1-1 |
| NOTE                                 |                   |       |               |
| 1.                                   | 24 hr             |       |               |

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