

VAMPAMID 6 3028 V2 MF

Polyamide 6

Vamp Tech

Message:

UL 94 V2, 30 % glass fiber reinforced, halogen and red phosphorus free, very good dimensional stability, GWFI 960/1-2.

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Good Dimensional Stability		
	Halogen Free		
	Low (to None) Phosphorus Content		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.43	g/cm ³	ASTM D792
Molding Shrinkage			ASTM D955
Flow	0.90	%	
Across Flow	0.80	%	
Water Absorption (Saturation)	1.2	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6000	MPa	ASTM D638
Tensile Strength (Yield)	70.0	MPa	ASTM D638
Tensile Elongation (Break)	2.5	%	ASTM D638
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	3.5	kJ/m ²	ISO 180/A
Unnotched Izod Impact Strength	30	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	140	°C	ASTM D648A
Vicat Softening Temperature	205	°C	ASTM D1525 ¹
RTI Elec	115	°C	UL 746
RTI Imp	115	°C	UL 746
RTI Str	115	°C	UL 746
Electrical	Nominal Value	Unit	Test Method
Comparative Tracking Index	600	V	IEC 60112
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
0.800 mm	V-2		
1.60 mm	V-2		
3.20 mm	V-2		
Glow Wire Flammability Index (1.00 to 2.00 mm)	960	°C	IEC 60695-2-12

Injection	Nominal Value	Unit
Drying Temperature	90.0	°C
Drying Time	3.0	hr
Processing (Melt) Temp	250	°C
Mold Temperature	100	°C

NOTE

1. Loading 2 (50 N)

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