

# RTP 204 RC HS Black

Polyamide 66

RTP Company

## Message:

Warning: The status of this material is 'Commercial: Limited Issue'

The data for this material has not been recently verified.

Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 25% filler by weight		
Additive	heat stabilizer		
Features	Thermal Stability		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
Physical	Nominal Value	Unit	Test Method
Density	1.33	g/cm <sup>3</sup>	ISO 1183
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	9000	MPa	ISO 527-2
Tensile Stress (Break)	175	MPa	ISO 527-2
Tensile Strain (Break)	3.0 - 4.0	%	ISO 527-2
Flexural Modulus	8250	MPa	ISO 178
Flexural Stress	250	MPa	ISO 178
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	245	°C	ISO 75-2/A
Injection	Nominal Value	Unit	
Drying Temperature - Desiccant Dryer	80.0	°C	
Drying Time - Desiccant Dryer	4.0	hr	
Dew Point - Desiccant Dryer	-25.0	°C	
Suggested Max Moisture	0.20	%	
Processing (Melt) Temp	275 - 300	°C	
Mold Temperature	65.0 - 105	°C	
Injection Pressure	70.0 - 125	MPa	

## Injection instructions

Desiccant Type Dryer Required.

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Recommended distributors for this material

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