

OmniPro™ TPO 6M SCR

Compounded Polypropylene
OMNI Plastics, LLC

Message:
High Impact Resistance, Easy Flow, Scratch & Mar Resistant, Thermoplastic Polyolefin

General Information			
Features	Good Flow		
	High Impact Resistance		
	Scratch Resistant		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.898	g/cm³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	6.0	g/10 min	ASTM D1238
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield, 23°C)	19.3	MPa	ASTM D638
Flexural Modulus	758	MPa	ASTM D790
Flexural Strength	21.4	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-30°C, 3.18 mm	160	J/m	
23°C, 3.18 mm	No Break		
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa, Unannealed, 3.18 mm)	65.6	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (3.18 mm)	HB		Internal Method
Injection	Nominal Value	Unit	
Rear Temperature	204 to 249	°C	
Middle Temperature	216 to 260	°C	
Front Temperature	216 to 260	°C	
Nozzle Temperature	216 to 260	°C	
Processing (Melt) Temp	216 to 260	°C	
Mold Temperature	26.7 to 60.0	°C	
Back Pressure	0.345 to 0.689	MPa	

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