

RTP 201 FR

Polyamide 66

RTP Company

Message:

Glass Fiber - Flame Retardant - UL94 V-0

General Information			
UL YellowCard	E84658-251385		
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight		
Features	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.48	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.40 - 0.60	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.80	%	ASTM D570
Moisture Content	0.20	%	
Primary Additive	10	%	
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	115		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5520	MPa	ASTM D638
Tensile Strength	89.6	MPa	ASTM D638
Tensile Elongation (Yield)	3.0 - 4.0	%	ASTM D638
Flexural Modulus	4830	MPa	ASTM D790
Flexural Strength	138	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	430	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	216	°C	ASTM D648
1.8 MPa, not annealed	204	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	> 1.0E+15	ohms · cm	ASTM D257
Dielectric Strength ¹ (in Oil)	20	kV/mm	ASTM D149
Dielectric Constant (1 MHz)	4.00		ASTM D150
Dissipation Factor (1 MHz)	0.017		ASTM D150
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94

0.800 mm	V-0	UL 94
1.50 mm	V-0	UL 94
Oxygen Index	34	% ASTM D2863
Injection	Nominal Value	Unit
Drying Temperature	79.4	°C
Drying Time	4.0	hr
Dew Point	-17.8	°C
Processing (Melt) Temp	277 - 299	°C
Mold Temperature	65.6 - 107	°C
Injection Pressure	68.9 - 124	MPa
Injection instructions		
Desiccant Type Dryer Required.		
NOTE		

- Method A (short time)

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