

Niplene T10

Polypropylene Homopolymer

Soredi S.p.a.

Message:

Polypropylene homopolymer, talc filled at 10%, suitable for injection moulding.

General Information			
Filler / Reinforcement	Talc,10% Filler by Weight		
Features	Homopolymer		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.980	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	12	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.60 to 1.2	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	100		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield)	25.0	MPa	ASTM D638
Tensile Elongation ² (Break)	30	%	ASTM D638
Flexural Modulus ³	2100	MPa	ASTM D790
Flexural Strength ⁴ (Break)	40.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	30	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	70.0	°C	ASTM D648
Vicat Softening Temperature	100	°C	ASTM D1525 ⁵
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	IEC 60093
Volume Resistivity	1.0E+15	ohms · cm	IEC 60093
Electric Strength (1.00 mm)	60	kV/mm	IEC 60243-1
Relative Permittivity (1 MHz)	2.70		IEC 60250
Dissipation Factor (1 MHz)	0.0		IEC 60250
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	HB		
3.20 mm	HB		
Glow Wire Ignition Temperature (2.00 mm)	650	°C	IEC 60695-2-13
NOTE			

1.	50 mm/min
2.	50 mm/min
3.	1.3 mm/min
4.	1.3 mm/min
5.	Rate B (120°C/h), Loading 2 (50 N)

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