

Toyolac® TP60-X02

Acrylonitrile Butadiene Styrene

Toray Resin Company

Message:

Toyolac® TP60-X02 is an Acrylonitrile Butadiene Styrene (ABS) product. It can be processed by extrusion and is available in Asia Pacific, Europe, or North America.

Characteristics include:

Antistatic

Wear Resistant

General Information			
Additive	Antistatic		
Features	Antistatic		
	Durable		
Processing Method	Extrusion		
Part Marking Code	>ABS<		
Physical	Nominal Value	Unit	Test Method
Specific Gravity			
--	1.06	g/cm ³	ASTM D792
23°C	1.06	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	8.0	g/10 min	ISO 1133
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 23°C)	103		ASTM D785, ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			
--	41.0	MPa	ASTM D638
23°C	50.0	MPa	ISO 527-2
Tensile Elongation			
Break	90	%	ASTM D638
Break, 23°C	16	%	ISO 527-2
Flexural Modulus			
--	1900	MPa	ASTM D790
23°C	1910	MPa	ISO 178
Flexural Strength			
--	64.0	MPa	ASTM D790
23°C	65.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	10	kJ/m ²	ISO 179
Notched Izod Impact			ASTM D256
23°C, 3.20 mm	140	J/m	

23°C, 12.7 mm	180	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 6.40 mm)	88.0	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	5.0E+9	ohms	ASTM D257

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

