

SCANLON A 5005

Acrylonitrile Butadiene Styrene + Nylon

Polykemi AB

Message:

PA/ABS-Blend

General Information				
Physical	Dry	Conditioned	Unit	Test Method
Density	1.05	--	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (240°C/5.0 kg)	7.5	--	g/10 min	ISO 1133
Molding Shrinkage				ISO 294-4
Across Flow	0.90	--	%	
Flow	0.90	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Durometer Hardness (Shore D, 15 sec)	64	--		ASTM D2240
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Stress	40.0	35.0	MPa	ISO 527-2
Tensile Strain (Break)	> 150	> 200	%	ISO 527-2
Flexural Modulus (23°C)	1400	1200	MPa	ISO 178
Flexural Stress	50.0	45.0	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179
-20°C	--	25	kJ/m ²	
23°C	45	50	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature ¹				
0.45 MPa, Unannealed	90.0	--	°C	ISO 75-2/B
1.8 MPa, Unannealed	60.0	--	°C	ISO 75-2/A
Vicat Softening Temperature				
--	185	--	°C	ISO 306/A50
--	105	--	°C	ISO 306/B50
Flammability	Dry	Conditioned	Unit	Test Method
Flame Rating (1.60 mm)	HB	--		UL 94
Glow Wire Ignition Temperature (2.00 mm)	650	--	°C	IEC 60695-2-13
NOTE				
1.	120°C/hr			

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

