

TUFNYL® SXXIC GREEN

Polyamide 6

SRF Ltd.

Message:

Polyamide 6, Un-filled, green pigmented material for injection molding

General Information			
Appearance	Green		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.13	g/cm ³	ASTM D792
Molding Shrinkage - Flow	1.5 to 1.7	%	Internal Method
Water Absorption (Equilibrium)	2.0	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness	ASTM D785		
M-Scale	75		
R-Scale	115		
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	65.0	MPa	ISO 527-2
Tensile Strain (Break)	15	%	ISO 527-2
Flexural Modulus	2500	MPa	ISO 178
Flexural Stress	110	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	49.0	J/m	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	140	°C	ISO 75-2/B
1.8 MPa, Unannealed	70.0	°C	ISO 75-2/A
Melting Temperature	220	°C	DSC
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity	1.0E+14	ohms	ASTM D257
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257
Dielectric Strength	21	kV/mm	ASTM D149
Comparative Tracking Index	> 600	V	IEC 60112
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 to 4.0	hr	
Suggested Max Moisture	< 0.20	%	
Processing (Melt) Temp	280 to 300	°C	
Mold Temperature	40.0 to 80.0	°C	

Injection Pressure	3.50 to 12.5	MPa
Injection Rate	Fast	

The information and data on this page are provided by manufacturers and document providers. SHANGHAI SUSHENG assumes no legal liability. It is strongly recommended to verify all technical data with material suppliers before final material selection. All rights belong to the original authors. If any infringement occurs, please contact us immediately.

Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

