# **RJM SF401G30**

### Polyphenylene Ether

RJM International, Inc.

#### Message:

RJM SF401G30 is a Polyphenylene Ether (PPE) product filled with 30% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America. Typical application: Additive/Masterbatch. Primary characteristic: flame rated.

General Information			
Filler / Reinforcement	Glass Fiber, 30% Filler by Weight		
Uses	Compounding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm³	ASTM D792
Molding Shrinkage - Flow	0.20 to 0.30	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	118	MPa	ASTM D638
Tensile Elongation (Break)	4.0	%	ASTM D638
Flexural Modulus	6370	MPa	ASTM D790
Flexural Strength	142	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	98	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature	138	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	100	°C	
Drying Time	4.0	hr	
Processing (Melt) Temp	250 to 270	°C	
Mold Temperature	90.0	°C	

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#### Recommended distributors for this material

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