

# SCANAMID 6 B/C12^ F30

Polyamide 66/6 Copolymer

Polykemi AB

Message:

Glass fibre-reinforced

| General Information                      |       |                                  |                   |                |
|------------------------------------------|-------|----------------------------------|-------------------|----------------|
| Filler / Reinforcement                   |       | Glass Fiber,30% Filler by Weight |                   |                |
| Physical                                 | Dry   | Conditioned                      | Unit              | Test Method    |
| Density                                  | 1.36  | --                               | g/cm <sup>3</sup> | ISO 1183       |
| Molding Shrinkage                        |       |                                  |                   | ISO 294-4      |
| Across Flow                              | 1.0   | --                               | %                 |                |
| Flow                                     | 0.30  | --                               | %                 |                |
| Mechanical                               | Dry   | Conditioned                      | Unit              | Test Method    |
| Tensile Stress                           | 160   | 115                              | MPa               | ISO 527-2      |
| Flexural Modulus (23°C)                  | 8500  | 5400                             | MPa               | ISO 178        |
| Flexural Stress                          | 225   | 135                              | MPa               | ISO 178        |
| Impact                                   | Dry   | Conditioned                      | Unit              | Test Method    |
| Charpy Notched Impact Strength (23°C)    | 10    | 12                               | kJ/m <sup>2</sup> | ISO 179        |
| Thermal                                  | Dry   | Conditioned                      | Unit              | Test Method    |
| Heat Deflection Temperature <sup>1</sup> |       |                                  |                   |                |
| 0.45 MPa, Unannealed                     | 210   | --                               | °C                | ISO 75-2/B     |
| 1.8 MPa, Unannealed                      | 200   | --                               | °C                | ISO 75-2/A     |
| Vicat Softening Temperature              | > 195 | --                               | °C                | ISO 306/B50    |
| Flammability                             | Dry   | Conditioned                      | Unit              | Test Method    |
| Flame Rating (1.60 mm)                   | HB    | --                               |                   | UL 94          |
| Glow Wire Ignition Temperature (2.00 mm) | 650   | --                               | °C                | IEC 60695-2-13 |
| NOTE                                     |       |                                  |                   |                |

1. 120°C/hr

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: [sales@su-jiao.com](mailto:sales@su-jiao.com)

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

