

RTP 1099 X 117568 C

Polybutylene Terephthalate

RTP Company

Message:

Glass Fiber - Flame Retardant - Halogen Free

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 30% filler by weight		
Features	Halogen-free		
	Flame retardancy		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.55	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.30 - 0.35	%	ASTM D955
Moisture Content	0.030	%	
Primary Additive	30	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	11700	MPa	ASTM D638
Tensile Strength	93.1	MPa	ASTM D638
Tensile Elongation (Yield)	1.5 - 2.0	%	ASTM D638
Flexural Modulus	11000	MPa	ASTM D790
Flexural Strength	145	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	75	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	480	J/m	ASTM D4812
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.50 mm, ** Values per RTP Company testing.	V-0		UL 94
3.00 mm, ** Values per RTP Company testing.	V-0		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	121	°C	
Drying Time	4.0	hr	
Dew Point	-28.9	°C	
Processing (Melt) Temp	238 - 271	°C	
Mold Temperature	79.4 - 107	°C	
Injection Pressure	68.9 - 103	MPa	
Injection instructions			

Desiccant Type Dryer Required.

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Recommended distributors for this material

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