

Delrin® 100T BK602

ACETAL RESIN

DuPont Performance Polymers

Message:

Toughened High Viscosity Acetal Homopolymer

General Information			
UL YellowCard	E41938-257618		
Additive	Lubricant		
	Mold Release		
Features	Lubricated		
Uses	Blow Molding Applications		
	Profiles		
	Sheet		
Forms	Pellets		
Processing Method	Blow Molding		
	Coating		
	Extrusion		
	Injection Molding		
	Profile Extrusion		
	Sheet Extrusion		
Part Marking Code (ISO 11469)	>POM-I<		
Resin ID (ISO 1043)	POM-I		
Physical	Nominal Value	Unit	Test Method
Density	1.37	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.0	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	1900	MPa	ISO 527-2
Tensile Stress (Yield)	54.0	MPa	ISO 527-2
Tensile Strain (Yield)	27	%	ISO 527-2
Nominal Tensile Strain at Break	> 50	%	ISO 527-2
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	11	kJ/m ²	
23°C	23	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method

Heat Deflection Temperature (1.8 MPa, Unannealed)	71.0	°C	ISO 75-2/A
Melting Temperature ¹	178	°C	ISO 11357-3
Additional Information	Nominal Value	Unit	Test Method
Emission	< 8.00	mg/kg	VDA 275
NOTE			

1. 10°C/min

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