

SANREX SAN-L

Styrene Acrylonitrile
Techno Polymer Co, Ltd.

Message:

SANREX SAN-L is a Styrene Acrylonitrile (SAN) product. It can be processed by injection molding and is available in Asia Pacific or North America.

Characteristics include:

Flame Rated
High Flow
Rigid

General Information			
UL YellowCard	E54297-244464		
Features	High Flow		
	High Rigidity		
UL File Number	E54297		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.08	g/cm ³	ISO 1183, ASTM D1505
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	22	g/10 min	ISO 1133
Molding Shrinkage	0.20 to 0.50	%	ISO 294-4
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness			
M-Scale	83		ASTM D785
M-Scale	82		ISO 2039-2
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength			
Yield	85.3	MPa	ASTM D638
Yield	76.0	MPa	ISO 527-2
Flexural Modulus			
--	3730	MPa	ASTM D790
--	3130	MPa	ISO 178
Flexural Strength			
--	118	MPa	ASTM D790
--	97.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	1.5	kJ/m ²	ISO 179
Notched Izod Impact	15	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			
0.45 MPa, Unannealed	96.0	°C	ASTM D648

0.45 MPa, Unannealed	87.0	°C	ISO 75-2/B
Flammability	Nominal Value	Test Method	
Flame Rating (ALL)	HB	UL 94	
Injection	Nominal Value	Unit	
Drying Temperature	75.0 to 85.0	°C	
Drying Time	2.0 to 5.0	hr	
Rear Temperature	190 to 260	°C	
Middle Temperature	190 to 260	°C	
Front Temperature	190 to 260	°C	
Mold Temperature	20.0 to 80.0	°C	

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